



## Fitting instructions for .410 9" Silencer

Can be fitted to any .410 or 9 mm single barrellled shotgun with an external barrel diameter (by the muzzle) larger than half an inch.(Ensure The Barrel is at least half choke before fitting)

1. Remove any sighting system from the muzzle.
2. Measure barrel diameter at the muzzle. Machine out inside of the rear (tapered) bush of the silencer to match the muzzle diameter of the barrel. The bush needs to be a very tight fit and needs to be drifted or pressed on.

**It is very important to ensure the rear bush is true to the bore. We suggest that machining is carried out with the bush fitted to the silencer body (oil thread first) in a lathe with a large enough head stock diameter.**

3. Apply a small amount of retaining compound (i.e. Loctite 638) to the outside of the barrel by the muzzle, then drive rear bush firmly onto the barrel, no further than 2" from muzzle.
4. Screw the body of the silencer to the fitted bush. Tighten firmly by hand.
5. Fit a foresight bead to the top of the silencer.

If you have any queries regarding Hushpower products please contact us on  
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